

Date: Tuesday, 2/28/2006 8:39:37 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : WASHER
Job Number : 26004	
Estimate Number : 12298	
P.O. Number : N/A	Part Number : D34931
This Issue : 2/28/2006 S.O. No. : N/A	Drawing Number : D3493 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : MACHINED PARTS	Drawing Revision : A
Previous Run : N/A	Material : N/A
Written By : <u>SEE COMMENT BELOW</u>	Due Date : 3/7/2006 Qty: 40 Um: Each
Checked & Approved By : <u>SEE ABOVE DATE & USEC</u>	
Comment : Est Rev: A New Issue 06-02-28 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304R100	304 ROUND BAR
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Comment: Qty.: 0.0306 f(s)/Unit Total : 1.2222 f(s)

1.00" 304 ROUND BAR

(M304R1.000)

Batch: M17002

MS 06/02/28

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL

1-Turn as per Folio FA626 & Dwg D3493 MS 06/02/28

2-Deburr MS 06/02/28

40

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

JF 06/02/28

40

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

E 06/03/01

40

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 57438

06/03/01

40

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/03/01
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Process Sheet

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Drawing Name: WASHER

Job Number: 26004

Part Number: D34931

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



40

Comment: DOCUMENT CONTROL
Inspection Level 21

DD 06/03/01

Job Completion



U 06.83-01

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

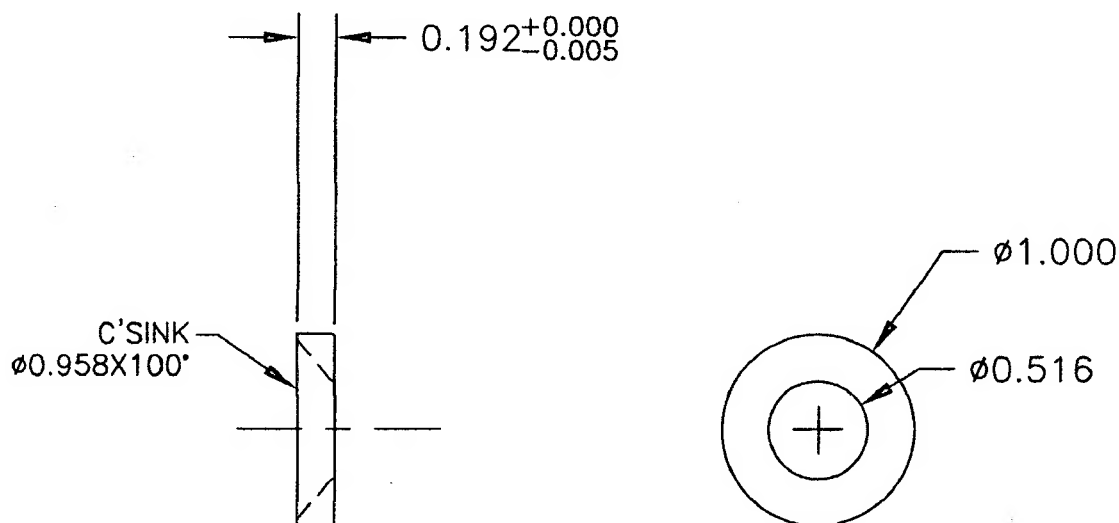
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>PH</i>	APPROVED <i>PH</i>	DRAWING NO. D3493	REV. A SHEET 1 OF 1
DATE 06.01.04		TITLE WASHER	SCALE 1:1
A	06.01.04	NEW ISSUE	



D3493-1 WASHER

REFERENCE ONLY

D3493-1 WASHER

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL 1.000 ROUND BAR
(REF DART MATERIAL SPEC M304R1.000)
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) BREAK SHARP EDGES 0.005 TO 0.010 MAX

RELEASED
06.02.07

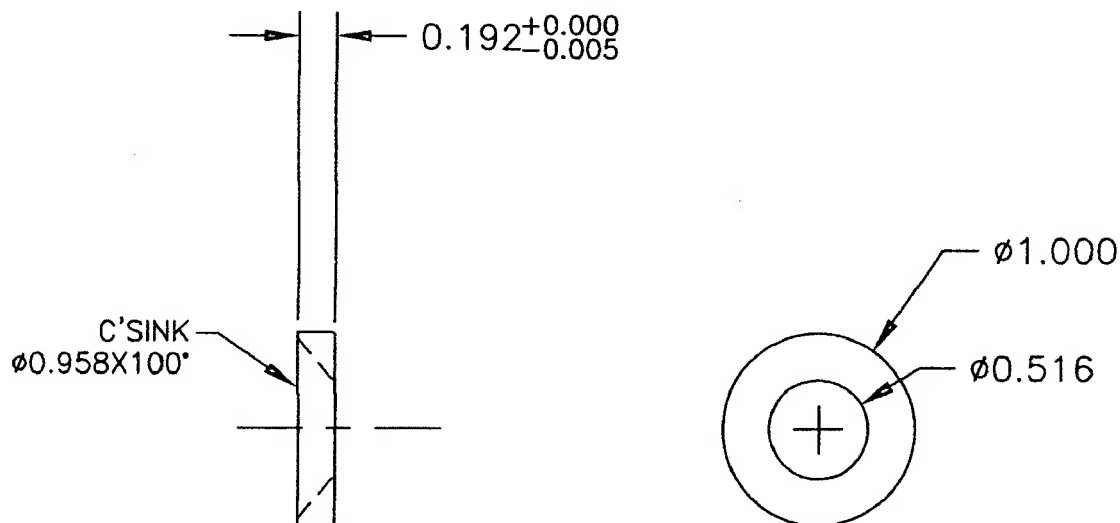
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CHECKED <i>PH</i>	APPROVED <i>PH</i>	DRAWING NO. D3493	REV. A SHEET 1 OF 1
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REFERENCE ONLY



D3493-1 WASHER

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RELEASED
06.02.07 *PH*

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FIRST ARTICLE INSPECTION CHECKLIST

☐ First Article ☒ Prototype

[illegible]

Measured by: MS	Audited by: Er	Prototype Approval: PH
Date: 06/02/20	Date: 06/03/01	Date: 06/02/28

Rev A	Date	Change New Issue	Revised by KJ/RF	Approved
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